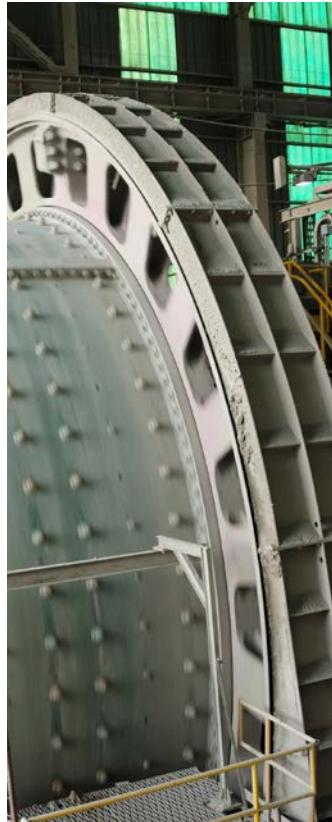


ALTRA MOTION

# Stromag GE Couplings



 **Stromag®**  
Altra Industrial Motion

# Stromag

Founded in 1932, Stromag has grown to become a globally recognized leader in the development and manufacture of innovative power transmission components for industrial drivetrain applications. Stromag engineers utilize the latest design technologies and materials to provide creative, energy-efficient solutions that meet their customer's most challenging requirements.

Stromag's extensive product range includes flexible couplings, disc brakes, limit switches, an array of hydraulically, pneumatically, and electrically actuated brakes, and a complete line of electric, hydraulic and pneumatic clutches.

Stromag engineered solutions improve drivetrain performance in a variety of key markets including energy, off-highway, metals, marine, transportation, printing, textiles, and material handling on applications such as wind turbines, conveyor systems, rolling mills, agriculture and construction machinery, municipal vehicles, forklifts, cranes, presses, deck winches, diesel engines, gensets and stage machinery.



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# Altra Motion

Altra is a leading global designer and producer of a wide range of electromechanical power transmission and motion control components and systems. Providing the essential control of equipment speed, torque, positioning, and other functions, Altra products can be used in nearly any machine, process or application involving motion. From engine braking systems for heavy duty trucks to precision motors embedded in medical robots to brakes used on offshore wind turbines, Altra has been serving customers around the world for decades.

Altra's leading brands include **Ameridrives**, **Bauer** Gear Motor, **Bibby** Turboflex, **Boston** Gear, **Delevan**, **Delroyd** Worm Gear, **Formsprag** Clutch, **Guardian** Couplings, **Huco**, **Jacobs** Vehicle Systems, **Kilian**, **Kollmorgen**, **Lamiflex** Couplings, **Marland** Clutch, **Matrix**, **Nuttall** Gear, **Portescap**, **Stieber**, **Stromag**, **Svendborg** Brakes, **TB Wood's**, **Thomson**, **Twiflex**, **Warner** Electric, **Warner** Linear and **Wichita** Clutch.

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## COUPLING AT A GLANCE

# STROMAG GE COUPLINGS PRODUCT RANGE

### SERIES GEF...R

Nominal torque range: 2000 – 270.000 Nm

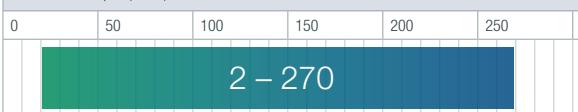
Front perspective



Back perspective



Nominal torque (kNm)



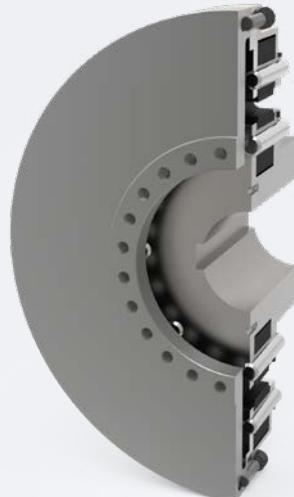
### SERIES GET...R

Nominal torque range: 2000 – 110.000 Nm

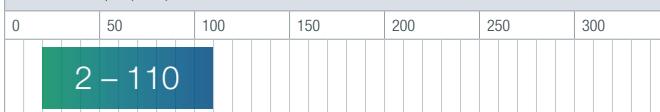
Front perspective



Back perspective



Nominal torque (kNm)



### SERIES GEW...R

Nominal torque range: 2000 – 270.000 Nm

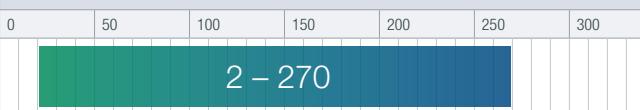
Front perspective



Back perspective



Nominal torque (kNm)



# STROMAG GE COUPLINGS

### BENEFITS INCLUDE

---

- The Stromag GE Coupling is a highly flexible coupling perfect for the transmission of high torques.
- Allows the simple connection of a flange, e.g. a flywheel with a shaft.
- Covers the torque range from 2 to 270 kNm. Special Designs up to 450kNm are also available.
- Torque is transmitted by passing from the input to the output via radially arranged rubber elements.
- Various stiffnesses by changing the number of rubber elements to get the perfect fit for your application.
- Radial replacement of the rubber elements without moving the coupled machines.
- The Stromag GE Coupling is best suitable to absorb high torque shock loads.

### APPLICATIONS AREAS



- The Stromag GE Coupling is designed for applications with piston engines. The outer part can be bolted directly to the flywheel of an engine or compressor.
- Other application fields are electrical assemblies, shipbuilding industry, railway and construction machine drives, diesel and gas sets, cement mills as well as pumps and compressors.

### FAIL-SAFE DEVICE

The Stromag GE Coupling is available with a fail-safe device. A rupture in the flexible element causes claws to intermesh, forming a torsionally rigid, backlash connection between the drive and output sides. Temporary emergency operation is possible with limited torque. The permissible torques and speeds must be calculated separately on the basis of torsional vibrations transferred via a torsionally rigid structure.



# Stromag – Flexible Couplings

## COUPLING AT A GLANCE

### CLASSIFICATIONS



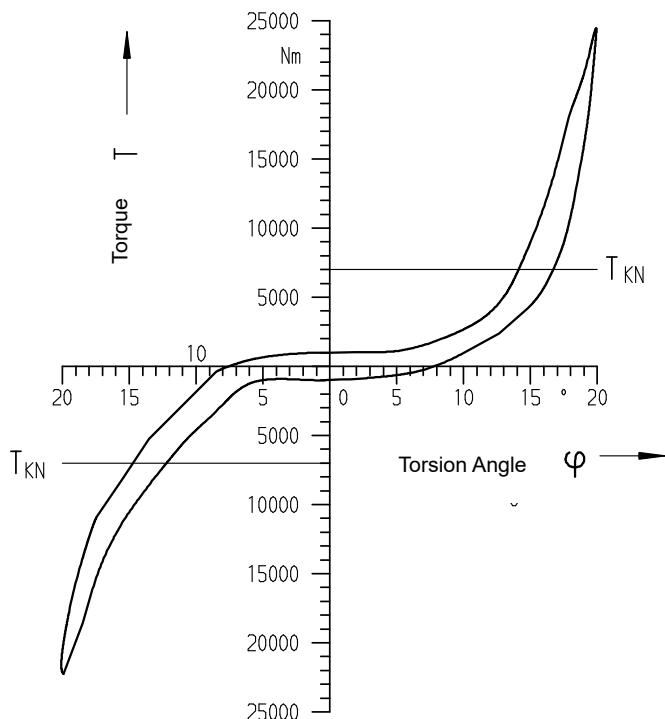
The acceptance of a coupling by a classification society must observe the rules issued by this society. Under certain circumstances, the coupling characteristics may differ from the definitions provided in this catalogue. Prepared data sheets are available on request. A number of classification societies prescribe fail-safe devices on ships main drives. Stromag couplings are supplied with certificates / type approvals of most international classification societies.

### TORQUE RANGE

- 2000 up to 270.000 Nm

### INSTRUCTION FOR THE DESIGNER

Stromag GE Coupling size 700



All metal parts of the Stromag GE coupling are made of steel or GGG. The individual rubber elements can be mounted radially and can be connected to the coupling parts by cyl. Pins.

The transmitted torque causes a tensile strain in the elements which is absorbed by the vulcanized nylon fabric inserts. Smooth running by coupling operation and less rotating radial forces are obtained by selection and arrangement of the single rubber elements according to their tensile characteristic curve. The GE coupling can be used in the temperature range from -50°C up to +80°C. The flexible elements can reach higher temperatures than the ambient temperature as a result of damping. For high ambient temperature, detect and adhere to the temperature factors from the diagram. When covering the coupling with a protective enclosure, bear this fact in mind and assure sufficient ventilation and heat dissipation.

The Stromag GE coupling has a progressive torsional characteristic curve. The static and dynamic characteristics are known. On the basis of these characteristics it is possible to select the suitable coupling size for the actual application. The decisive factors are the transmitted power and the torsional vibration charges. For stationary system conditions use  $T_{KN}$ ,  $T_{KW}$  and  $P_{KV}$ ; for non-stationary systems conditions use  $T_{Kmax}$ .

Then suitably stored, rubber flexible elements maintain their characteristics for several years without change.

The parts need to be stored against oxygen, ozone, heat, light, moisture and solvents. The temperature in the store should be between +10°C und +25°C. The relative humidity should not exceed 65%.

Further details are given on DIN 7716 or ISO 2230.

### USE IN POTENTIALLY EXPLOSIVE ENVIRONMENTS



The coupling conforms to the requirements under Directive 2014/34/EU and can be used as follows:

- a. **Zone 1** (gas, Category 2G) in Groups IIA, IIB, and IIC, T4
- b. **Zone 2** (gas, Category 3G) in Groups IIA, IIB, and IIC, T4
- c. **Zone 22** (dust, Category 3D) for dusts with a minimum ignition energy > 3 mJ, T 125°C

The Stromag GE Coupling complies with the requirements for each of these zones / categories is documented in the form of the following codes on our products:

**Use in gas atmospheres:**

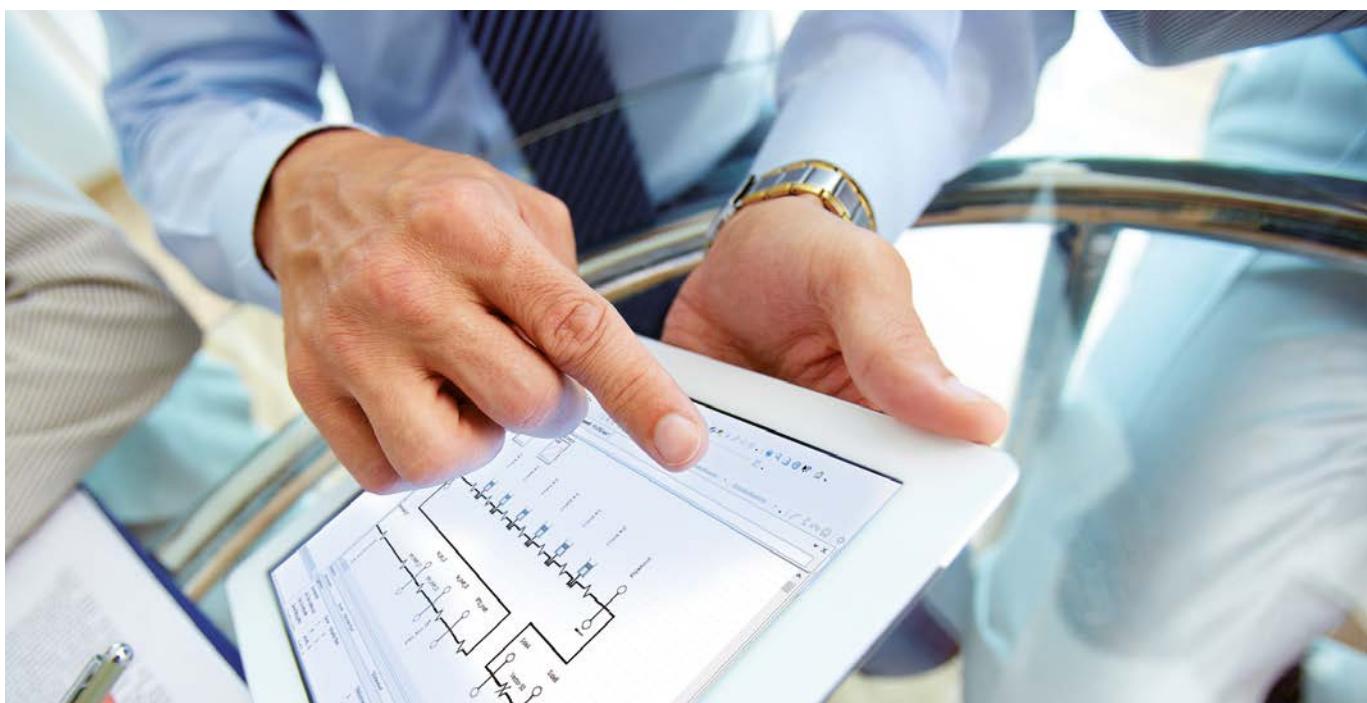
CE Ex II 2G Ex h IIC (T4) Gb

**Use in dust atmospheres:**

CE Ex II 3D Ex h IIIC T120°C Dc

Use in potentially explosive environments must be based on the request form annexed to this catalogue.

## THE TORSIONAL VIBRATION ANALYSIS



Stromag's Know-how in Torsional Vibration Analysis (TVA) constitutes the core of each coupling design. It provides a comprehensive analysis of loads in the crankshaft, coupling and driven side to ensure that no critical speeds occur during operation.

Unevenly rotating systems can severely degrade product quality and cause great harm to the powertrain. On daily bases, the TVA experts at Stromag work on the challenge of detecting such deviations by measuring them and protecting the entire powertrain with ideal product selection. Stromag is capable of calculating stationary and transient operating conditions considering the stiffness and damping of the elastomers.

# Stromag – Flexible Couplings

## GE Couplings

### Output table

Coupling Size	Nominal Torque	Maximum Torque	Adm. Alternating Torque				Adm. Speed $n_{max}$ rpm	Adm. axial Displacement $\Delta K_a$ mm	Axial Stiffness $C_a$ kN/mm 4) 5)			
	$T_{KN}$ kNm	$T_{Kmax}$ kNm	$T_{KW}$ kNm									
			0.25 x $T_{KN}$	0.5 x $T_{KN}$	0.75 x $T_{KN}$	1.0 x $T_{KN}$						
200 R	2.0	6.0	0.48	0.87	1.27	1.66	4360	3.0	0.32			
320 R	3.2	9.6	0.76	1.39	2.03	2.66	3900	3.0	0.42			
500 R	5.0	15	1.19	1.90	2.60	3.31	2880	5.0	0.61			
700 R	7.0	21	1.66	2.59	3.51	4.43	2880	5.0	0.61			
1200 R	12	36	2.85	4.90	6.95	9.00	2500	5.0	0.90			
1600 R	16	48	3.80	6.77	9.73	12.7	2150	5.0	1.08			
2100 R	21	63	4.99	8.66	12.3	16.0	2150	5.0	1.08			
2900 R	29	87	6.90	12.4	17.8	23.3	1840	8.0	1.56			
3500 R	35	105	8.30	14.2	20.1	26.0	1840	8.0	1.56			
5000 R	50	150	11.9	20.3	28.6	37.0	1540	9.0	2.93			
7000 R	70	210	16.6	26.7	36.9	47.0	1540	9.0	2.93			
9000 R	90	270	21.4	34.3	47.1	60.0	1340	10.0	3.58			
11000 R	110	330	26.0	41.8	57.7	73.5	1340	10.0	3.58			
15000 R	150	450	35.6	49.7	63.9	78.0	1175	10.0	4.18			
18000 R	180	540	42.8	59.7	76.7	93.6	1095	10.0	4.18			
22500 R	225	675	53.4	74.6	95.8	117	1095	11.0	5.00			
27000 R	270	810	56.0	90.0	112	135	1095	11.0	6.00			

1) at  $T_w = 0.2 \cdot T_{KN}$ ;  $f = 10\text{Hz}$

2) referred to a torque of  $T = 0.8 \cdot T_{KN}$

3) at  $n_{max} = 600$  rpm. for higher speed ratings:

$$\Delta K_r(n) = \sqrt{\frac{600 \text{ rpm}}{n}} \cdot \Delta K_r$$

4) Tolerances until  $\pm 15\%$  related to the material are possible.

5) This value must be reduced by the temperature factor when the coupling temperatures are higher than  $30^\circ\text{C}$  (see page 19).

6)  $C_{T_{dyn warm}}$  for coupling operation under high damping power.

7) The value  $P_{KV60}$  describes the damping power to be absorbed over 60 minutes.

Permanently absorbed damping power  $P_{KV^\infty} = 0.5 \cdot P_{KV60}$











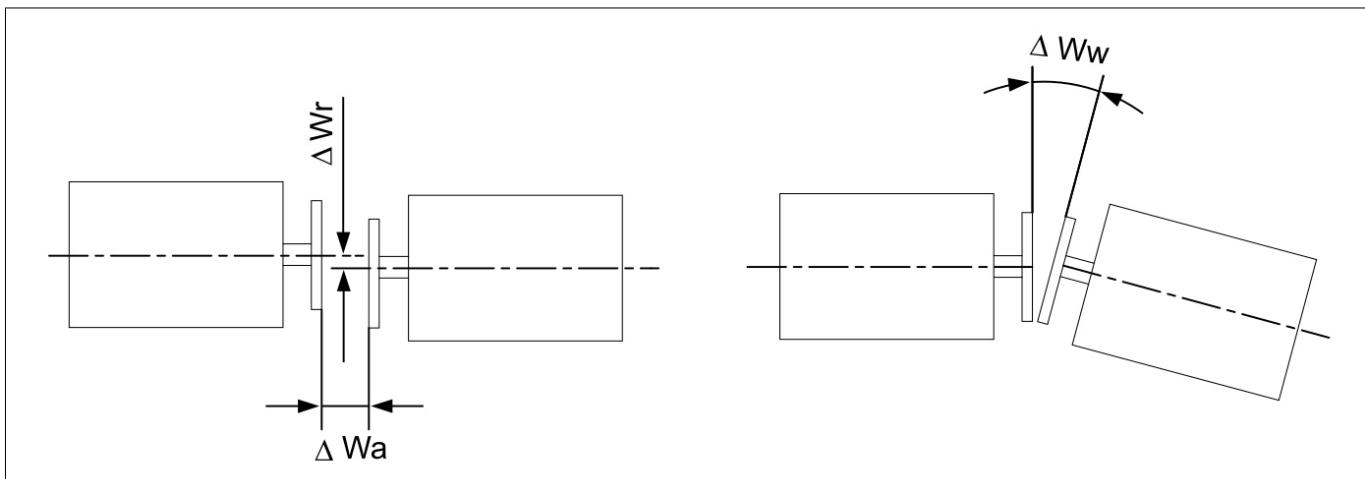
# Stromag – Flexible Couplings

## GE Couplings

### Characteristics

<b>T<sub>KN</sub></b>	The coupling's nominal torque can be permanently transferred over the whole permitted speed range. It must be higher than the system's nominal torque T <sub>N</sub> .	T <sub>KN</sub> ≥ T <sub>N</sub>
<b>T<sub>kmax</sub></b>	<p>The maximum torque of the Stromag GE Couplings is 3 times greater than the nominal torque and is decisive for the fatigue strength of the coupling.</p> <p>The coupling's max. torque T<sub>kmax</sub> can be endured as a peak load and may not be exceeded by peak torques T<sub>max</sub> when the system is operating in normal, nonstationary mode.</p> <p>A system's normal nonstationary modes are unavoidable and occur repeatedly (e.g. starting/stopping, resonance passes, switchovers, accelerations, etc.).</p>	$T_{kmax} = 3 \cdot T_{KN}$ $T_{kmax} \geq T_{kmax1}$
<b>T<sub>w</sub></b>	<p>The coupling's max. torque T<sub>kmax</sub> can be endured as a peak load and may not be exceeded by peak torques T<sub>max2</sub> when the system is operating in anomalous, nonstationary mode.</p> <p>A system's anomalous, nonstationary modes are avoidable and are not part of the planned operating scheme (e.g. emergency stops, sync failure, short circuits, etc.).</p> <p>Overloading the Stromag GE coupling with peak torques T<sub>max2</sub> in a system's anomalous nonstationary mode shortens the service life and is tolerated in individual cases. T<sub>kmax(2)</sub> can be 4.5 times larger than the rated torque.</p>	$T_{kmax} \geq T_{kmax2}$ $T_{kmax(2)} = 4.5 \cdot T_{KN}$
<b>ΔK<sub>a</sub></b>	Max axial displacement of the coupling. The shaft's axial displacement ΔW <sub>a</sub> must be less than ΔK <sub>a</sub> .	ΔK <sub>a</sub> ≥ ΔW <sub>a</sub>
<b>ΔK<sub>r</sub></b>	<p>Max radial displacement of the coupling. The shaft's radial displacement ΔW<sub>r</sub> must be less than ΔK<sub>r</sub>.</p> <p>The values of Δ<sub>Kr</sub> for the Stromag GE coupling refer to coupling shaft speeds up to 600 rpm. The conversion to other speeds is made by the equation</p> <p>With ambient temperatures higher than 30°C, the admissible radial offset must be reduced by the temperature factor S<sub>gKr</sub>.</p>	ΔK <sub>r</sub> ≥ ΔW <sub>r</sub> $\Delta K_r(n) = \sqrt{\frac{600 \text{ rpm}}{n}} \cdot \Delta K_r$ $\Delta K_r(T_u) = \frac{\Delta K_r}{S_{gKr}}$
<b>ΔK<sub>w</sub></b>	<p>Max angular displacement of the coupling. The shaft's angular displacement ΔW<sub>w</sub> must be less than ΔK<sub>w</sub>.</p> <p>A Δ<sub>Kw</sub> value of 0.5° is permitted for GE couplings. This value, however, may be utilised to the full only when there are no other options for shaft displacement.</p>	ΔK <sub>w</sub> ≥ ΔW <sub>w</sub>

### Characteristics



#### **C<sub>a</sub>**

The axial stiffness indicates the axial restoring force after axial displacement.

At ambient temperatures above 30°C, the specified values must be reduced by temperature factor  $S_{9C}$ ; see diagram on page 19.

$$C_a(T_u) = \frac{C_a}{S_{9C}}$$

#### **C<sub>r</sub>**

The radial stiffness indicates the radial restoring force after radial displacement.

For ambient temperatures above 30°C, the indicated values must be reduced by the temperature factor  $S_{9C}$ ; see diagram on page 19.

$$C_r(T_u) = \frac{C_r}{S_{9C}}$$

#### **C<sub>tdyn</sub>**

The dynamic torsional stiffness indicates the ratio of torque amplitude to torsion angle amplitude during an oscillation.

For Stromag GE couplings the  $C_{tdyn}$  value increases over the coupling torque (progressive characteristic) and also changes depending on the amplitude, the frequency and the temperature of the flexible element.

$C_{tdyn}$  data relate to a coupling alternating torque of  $0.2 \cdot T_{KN}$  and a frequency of 10 Hz for coupling at ambient temperature of up to 30°C.

$C_{tdyn\ warm}$  is additionally indicated, for the operation of the coupling under high power loss.

$$C_{T_{dyn}} = \frac{T_{el}}{\varphi_w}$$

# Stromag – Flexible Couplings

## GE Couplings

### Characteristics

#### $\Psi$

The relative damping is a factor for the capacity of a coupling to convert a part of the occurring cyclic energy into heat.

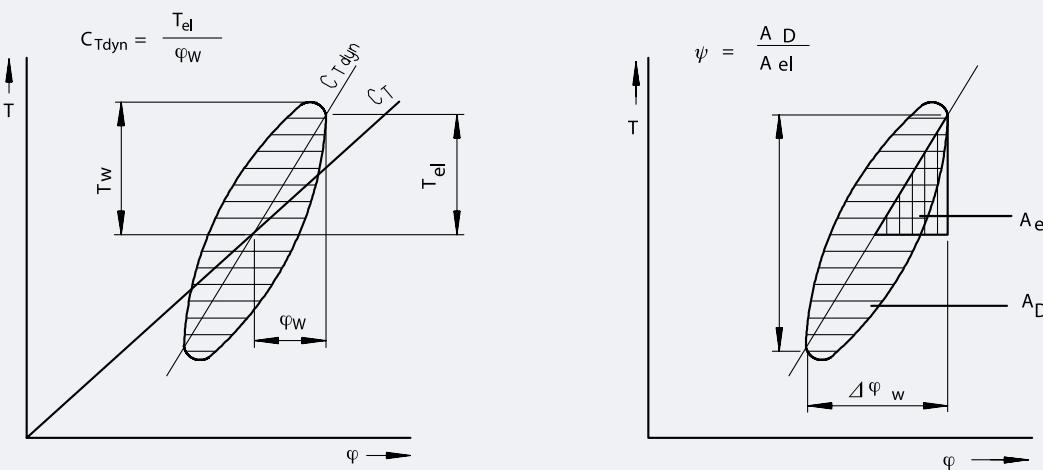
The damping can be determined by the damping loop (hysteresis loop).

The area  $A_D$  is a factor for the damping work  $W_D$  during a vibration cycle.

The area  $A_{el}$  represents the work done in deflection  $W_{el}$  at a given load.

The specified nominal values for  $\Psi$  are based on a coupling torque of  $0.8 \cdot T_{KN}$ , an alternating torque of  $0.2 \cdot T_{KN}$ , and a frequency of 10 Hz on a coupling at operating temperature, with a surface temperature of about 30°C.

$$\Psi = \frac{W_D}{W_{el}} = \frac{A_D}{A_{el}}$$



#### $P_{kv}$

The admissible damping power indicates how much damping (heat) the coupling can permanently absorb resp. dissipate. The sum of the damping power of each vibration order (i.e.  $\sum P_{vi}$ ) must be less than the damping power of the coupling.

$$P_{vi} = \frac{\pi}{\sqrt{\left(\frac{2\pi}{\Psi}\right)^2 + 1}} \cdot \frac{T_{wi}^2 \cdot f_i}{C_{tdyn}}$$

$$P_{kv} \geq \sum P_{vi}$$

The stated value  $P_{kv60}$  describes the damping power which can be absorbed over the period of 1 hour. To determine the damping power which can be permanently absorbed ( $P_{kv\infty}$ ), the value  $P_{kv60}$  has to be multiplied by the factor 0.5. With an ambient temperature  $T_u$  higher than 30°C, the admissible damping power must be reduced by the temperature factor  $S_{9PKV}$ .

$$P_{kv}(T_u) = \frac{P_{kv}}{S_{9PKV}}$$

### Characteristics

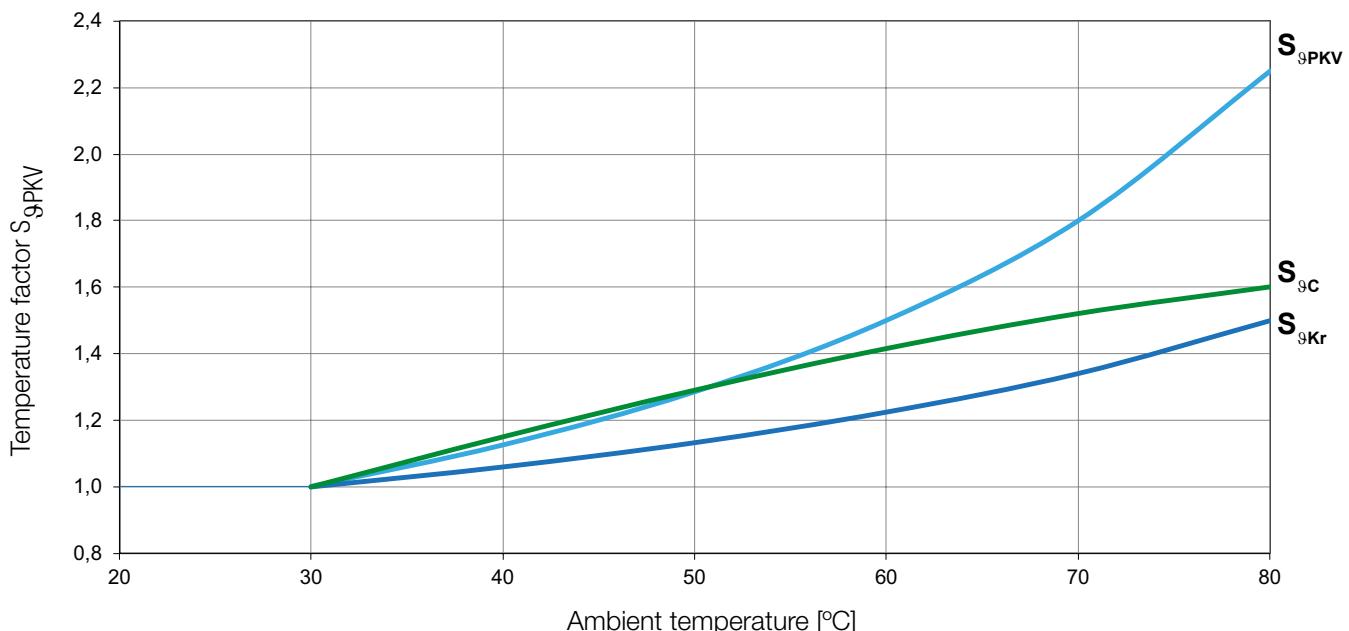
#### Temperature factors $S_{gKr}$ , $S_{gPKV}$ and $S_{gC}$

Temperature factors shall take into consideration the reduction of the physical characteristics of rubber-flexible material caused by heating.

The coupling temperature is determined by the ambient temperature plus an internal heating caused by internal material friction in the rubber volume, resulting from alternating torques and alternating loads due to shaft offsets.

With higher ambient temperatures the coupling characteristic values  $\Delta K_r$  and  $P_{KV}$  must be reduced through the corresponding temperature factors  $S_{gKr}$  and  $S_{gPKV}$ .

$C_r$  and  $C_a$  are set to a value that is reduced by the temperature factor  $S_{gC}$  due to heat.



# Stromag – Flexible Couplings

## GE Couplings

### Coupling Design. question sheet

MAIN ENGINE		
Engine type (electric. combustion engine. etc.)		
Engine full designation		
Engine installation (rigid or flexible)		
Engine housing (SAE)		
Flywheel connection		Inch
Engine mass moment of inertia		$\text{kgm}^2$
Flywheel mass moment of inertia (for combustion engine)		$\text{kgm}^2$
Nominal power		kW
Nominal speed		rpm
Speed range (if application operates within a speed range)		rpm
Maximum torque (breakdown torque)		Nm
GEAR		
Gear ratio		
Moment of inertia		$\text{kgm}^2$
CARDAN SHAFT		
Type of cardan shaft deflection ("z" or "w")		
Cardan shaft type (manufacturer. size)		
Deflection angle	°	
Moment of inertia		$\text{kgm}^2$
Length of the cardan shaft	mm	
DRIVEN SIDE		
Type (generator. fan. compressor. fixed or variable pitch propeller)		
Main or auxiliary drive		
Type of construction (free-standing or flange-mounted?)		
Free-standing type (rigid or flexible installation?)		
Number of blades (in case of propeller application)		
Moment of inertia of driven side	$\text{kgm}^2$	
Shaft length (l) and diameter (d)	mm	
COUPLING		
Location in the drive train (enclose schematic diagram)		
Bore dimension for coupling hub	mm	
Ambient temperature near the coupling	°C. °K	
Maximum permissible coupling length	mm	
Classification society		
ATEX certification		
Ice class		

### Use in potentially explosive environments. question sheet

Applications		<input type="radio"/>	Group II (above ground)
Potentially explosive atmosphere of air and		<input type="radio"/>	gas
		<input type="radio"/>	dust
Zone (Category)	gas	<input type="radio"/>	Zone 1 (Category 2G)
		<input type="radio"/>	Zone 2 (Category 3G)
	dust	<input type="radio"/>	Zone 22 not electrically conducting (Category 3D)
Temperature category in atmosphere with gas	gas	<input type="radio"/>	T1
		<input type="radio"/>	T2
		<input type="radio"/>	T3
		<input type="radio"/>	T4
Max surface temperature	dust	<input type="radio"/>	125 °C
		<input type="radio"/>	< 120 °C
		<input type="radio"/>	-20 °C to + 40 °C
Ambient temperature		<input type="radio"/>	other ambient temperatures only with certain restrictions



# Premier Industrial Company Leading Brands

## OTHER PRODUCT SOLUTIONS FROM **ALTRA MOTION**

Our comprehensive product offerings include various types of clutches and brakes, overrunning clutches, engineered bearing assemblies, gearing and gear motors along with linear motion products, belted drives, couplings, limit switches, precision motors, drives & controls, miniature motors and engine braking systems. With thousands of product solutions available, Altra provides true single source convenience while meeting specific customer requirements. Many major OEMs and end users prefer Altra products as their No. 1 choice for performance and reliability.

**WWW.ALTRAMOTION.COM**



### **Electric Clutches & Brakes**

Inertia Dynamics  
Matrix  
Stromag  
Warner Electric



### **Precision Motors & Automation**

Kollmorgen



### **Heavy Duty Clutches & Brakes**

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Stromag  
Svendborg Brakes  
Twiflex  
Wichita Clutch



### **Miniature Motors**

Portescap



### **Overrunning Clutches**

Formsprag Clutch  
Marland Clutch  
Stieber



### **Linear Systems**

Thomson



### **Engineered Couplings & Universal Joints**

Ameridrives  
Bibby Turboflex  
Guardian Couplings  
Huco  
Lamiflex Couplings  
Stromag  
TB Wood's



### **Engine Braking Systems**

Jacobs Vehicle Systems



### **Gear Drives & Gear Motors**

Bauer Gear Motor  
Boston Gear  
Delroyd Worm Gear  
Nuttall Gear



### **Specialty Components**

Kilian  
Stromag  
TB Wood's

